剃齿刀订货参数表

|  |  |  |  |  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- |
| 顾客 信息 | 公司名称 |  | | | | | 联系人 | |  | | |
| 公司地址 |  | | | | | 联系方式 | |  | | |
| 工件 参数 | 产品图号 |  | | | | 公法线长度W | | |  | | |
| □模数mn □径节DP | |  | | | 跨齿数k | | |  | | |
| 齿数Z | |  | | | 齿面宽度b | | |  | | |
| 法向压力角αn | |  | | | 材料 | | |  | | |
| 螺旋角β | |  | | | 硬度 | | | HB: HRC: | | |
| 旋向L/R | |  | | | Drawing1-Model.jpg台阶齿轮: 外径 d1= 间距 L= | | | | | |
| 齿顶圆直径da | |  | | |
| 齿根圆直径df | |  | | |
| 变位系数X | |  | | |
| 渐开线终止圆EAP | |  | | | Drawing1-Model工件齿形修形示意图: 角度 fHα= 鼓形量 Cα= | | | | | |
| 渐开线起始圆SAP | |  | | |
| 跨棒距M | |  | | |
| 量棒直径dk | |  | | |
| 配对 齿轮 | 齿数 |  | 齿厚参数 |  | | 齿顶圆直径 | |  | | 中心距 |  |
| 刀具 参数 | 剃刀类型 | □轴剃 □径剃 | | 孔径D | |  | | 厚度B | |  | |
| 加标内容 |  | | | | | | | | | |
| 切削条件 | 剃刀转速 | | | 轴向进给 | | | | 径向进给 | | |
|  | | |  | | | |  | | |
| 备注 | 特殊结构附图： | | | | | | | | | | |